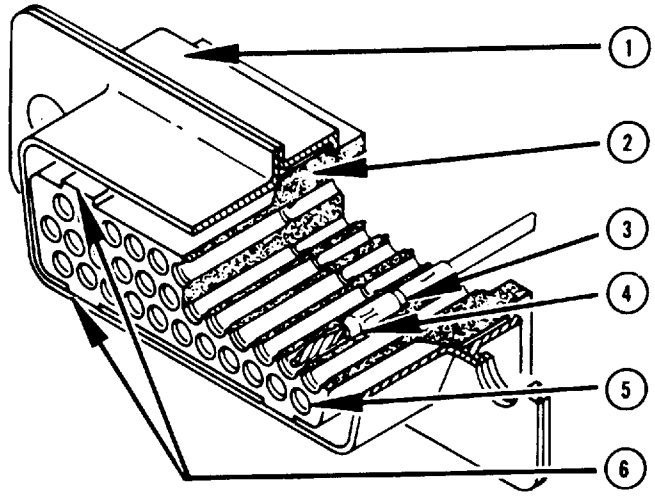
Double Density D – .075" Contact Spacing

The Double Density D is a rectangular connector in the popular D Subminiature shell configuration featuring double the contact density in the same insert area. The Double Density D connector can thus accommodate up to 100 contacts instead of 50.

This double contact density is achieved by using field-proven, highly reliable Centipin™/Centisocket™ contacts on .075 (1.91) centers, in the positive contact alignment design. In this design contact positions are reversed; the flexible Centipin™ contacts are recessed in the insulator and the more rugged Centisocket™ contacts are exposed. This reversal of positions, and the chamfered-entry of the sockets, assures positive mating even under severe misalignment conditions. The contacts are retained in the monobloc insulator by a resilient internal shoulder that snaps into a locking groove in the contact. The chamfered front of the contact will not damage the internal shoulder in the insulator. Contacts are crimp removable type.

The Double Density D connector is available in the five popular shell and insert sizes accommodating up to 100 contacts. These connectors mate exclusively with other Double Density D connectors. A wide range of accessories can be used, including junction shells, potting cups, switching shells, guide pin plates, and dust caps.



1. **STANDARD D HARDWARE—**
   including full range of D Subminiature accessories
2. **ONE PIECE TYPE INSULATOR—**
   glass-filled nylon material
3. **CONTACT RETENTION—**
   thermoplastic internal shoulder snaps into a locking groove in the contact.
   Retention Force: 8 lbs. min. initially, 4 lbs. min. after 10 cycles.
4. **TWIST PIN CONTACTS—**
   seven outer wiping surfaces assure electrical continuity even under severe shock and vibration
5. **POSITIVE CONTACT ALIGNMENT—**
   flexible pin is recessed in insulator cavity and rugged socket is exposed
6. **GUIDE-IN KEYS AND KEYWAYS—**
   assure alignment during mating and prevent scooping

How to Order

2D	E		19	S		
2D	A	F	31	P	BR	****

SERIES
SHELL SIZE
FLOAT MOUNTS
CONTACT ARRANGEMENT
CONTACT TYPE
TERMINATION
MODIFICATION

NOTE: Connectors may be ordered less contacts by adding the mod callout "F0" at end of number. Contacts are then supplied in bulk form. For type of contacts and installation/assembly tools refer to page 13.

SERIES
2D – Double Density D – ITT Cannon prefix

SHELL SIZE
E, A, B, C and D

FLOAT MOUNTS
Omit if not required

CONTACT ARRANGEMENT
19, 31, 52, 79 and 100

CONTACT TYPE*
P – Pin
S – Socket

TERMINATION
BR – 90° PCB mounting
(For BR Series use "P" to designate jackpost)

MODIFICATION
F171 – Jackpost assembly
F172 – Standard jackscrew
F173 – Low profile jackscrew
For other modifications consult factory

*Accommodates AWG #26 thru #22

Performance and Material Specifications

WEIGHT

Part Number by Shell Size	Weight (in gr.) Less With Contacts		Weight (in oz.) Less With Contacts	
2DE19P	4.05	5.02	.142	.177
2DE19S	3.75	5.17	.133	.182
2DA31P	5.20	6.78	.183	.239
2DA31S	4.90	7.22	.173	.255
2DB52P	8.75	11.40	.308	.402
2DB52S	7.15	11.05	.252	.390
2DC79P	11.70	15.73	.413	.555
2DC79S	9.70	15.62	.342	.551
2DD100P	12.85	17.95	.453	.633
2DD100S	10.95	18.45	.386	.651

MATERIALS AND FINISHES

*Shell	— Steel, cadmium plated with yellow chromate supplementary coating
Mounting Hardware and Float Mounts	— Stainless steel
Insulator	— Glass-filled nylon
Contacts	— Copper alloy, gold plate
Alternate finish, Modification Code	— A106 Gold over brass A156 Gold over brass A197 Tin/Lead over steel

*Brass non-magnetic also available

MECHANICAL FEATURES

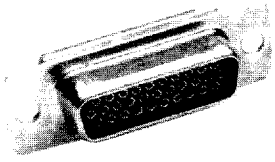
Sizes	— Five shell sizes: E, A, B, C, and D
Coupling	— Friction or jackscrew
Polarization	— Keystone-shaped shells
Contact Spacing	— .075 (1.91)
Contact Termination	— Crimp snap-in

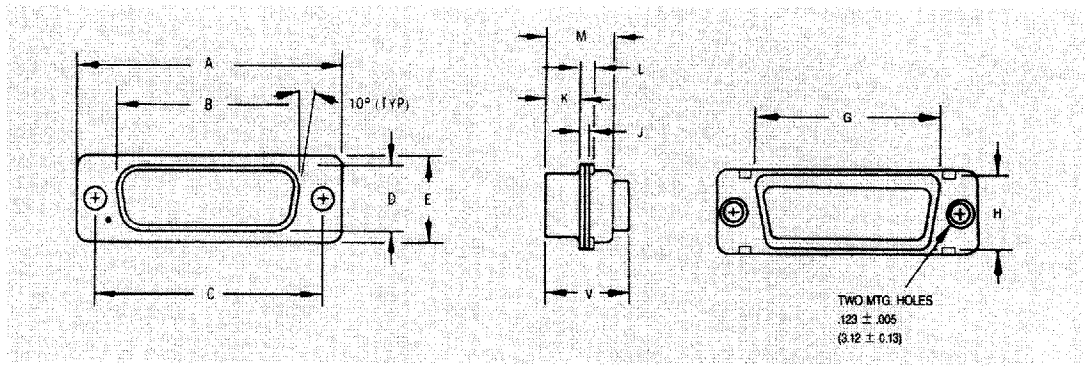
ITT Cannon

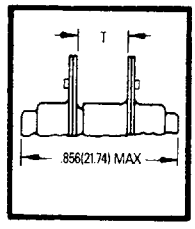
Dimensions are shown in inches (millimeters).
Dimensions subject to change.

For technical assistance, price or delivery information, call your local technical sales office or distributor.

Standard Shell



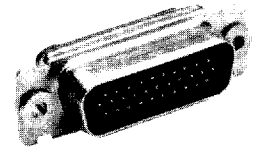


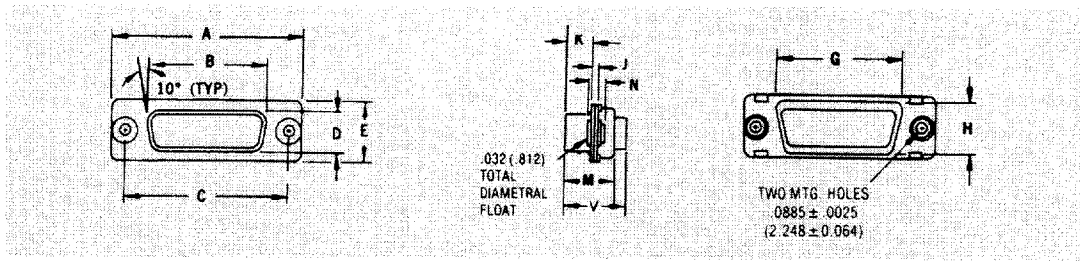


Part Number by Shell Size	T +.020 (0.51) −.000 (0.00)
2DE19P	.250 (6.35)
2DE19S	.250 (6.35)
2DA31P	.250 (6.35)
2DA31S	.250 (6.35)
2DB52P	.236 (5.99)

Part Number by Shell Size	T +.020 (0.51) −.000 (0.00)
2DB52S	.236 (5.99)
2DC79P	.236 (5.99)
2DC79S	.236 (5.99)
2DD100P	.236 (5.99)
2DD100S	.236 (5.99)

Float Mount

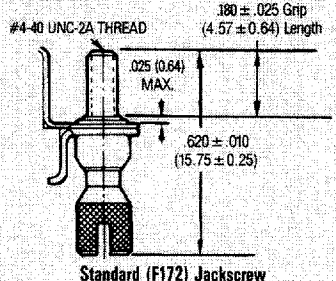




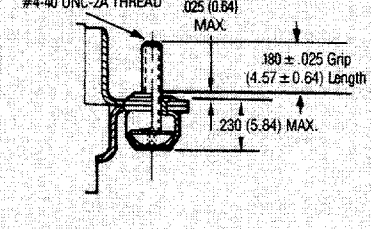
Part Number by Shell Size	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.015 (0.38)	G ±.010 (0.25)	H ±.010 (0.25)	J ±.010 (.025)	K ±.010 (0.25)	L ±.010 (0.25)	M ±.010 (0.25)	N ±.010 (0.25)	V Max.
2DE19P	1.213 (30.81)	.697 (17.70)	.984 (24.99)	.360 (9.14)	.494 (12.55)	.759 (19.28)	.422 (10.72)	.036 (.914)	.236 (5.99)	.055 (1.40)	.422 (10.72)	.120 (3.05)	.555 (14.10)
2DE19S	1.213 (30.81)	.640 (16.26)	.984 (24.99)	.308 (7.82)	.494 (12.55)	.759 (19.28)	.422 (10.72)	.032 (.813)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DA31P	1.541 (39.14)	1.025 (26.03)	1.312 (33.32)	.360 (9.14)	.494 (12.55)	1.083 (27.51)	.422 (10.72)	.036 (.914)	.236 (5.99)	.055 (1.40)	.422 (10.72)	.120 (3.05)	.555 (14.10)
2DA31S	1.541 (39.14)	.968 (24.58)	1.312 (33.32)	.308 (7.82)	.494 (12.55)	1.083 (27.51)	.422 (10.72)	.032 (.813)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DB52P	2.088 (53.03)	1.583 (40.21)	1.852 (47.04)	.378 (9.60)	.494 (12.55)	1.625 (41.27)	.422 (10.72)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DB52S	2.088 (53.03)	1.508 (38.30)	1.852 (47.04)	.308 (7.82)	.494 (12.55)	1.625 (41.27)	.422 (10.72)	.032 (.813)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DC79P	2.729 (69.31)	2.231 (56.67)	2.500 (63.50)	.378 (9.60)	.494 (12.55)	2.272 (57.71)	.422 (10.72)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DC79S	2.729 (69.31)	2.156 (54.76)	2.500 (63.50)	.308 (7.82)	.494 (12.55)	2.272 (57.71)	.422 (10.72)	.032 (.813)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DD100P	2.635 (66.92)	2.127 (54.02)	2.406 (61.11)	.484 (12.29)	.605 (15.37)	2.178 (55.32)	.534 (13.56)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DD100S	2.635 (66.92)	2.062 (52.37)	2.406 (61.11)	.420 (10.67)	.605 (15.37)	2.178 (55.32)	.534 (13.56)	.032 (.813)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)

For shell with float mounts, add letter F after shell size, e.g., 2DEF19P.

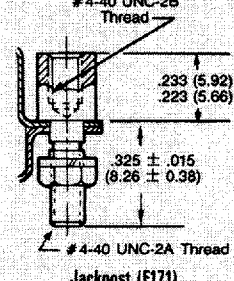
Jackscrew/Jackpost Assembly



Standard (F172) Jackscrew (factory installed)

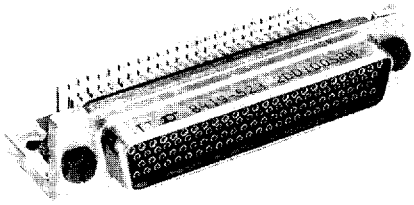


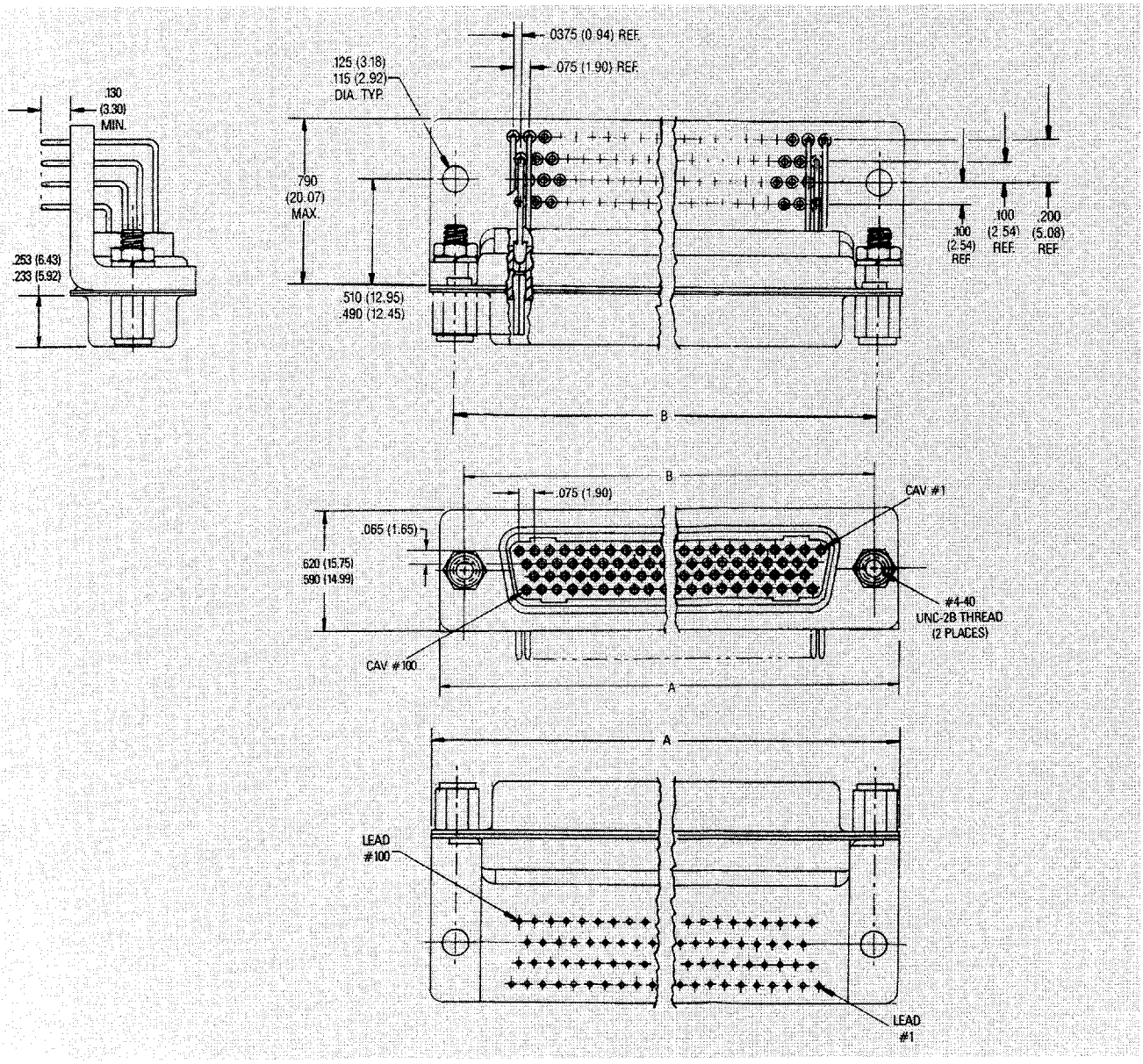
Low Profile (F173) Jackscrew (factory installed)



Jackpost (F171) Front Panel Connector Mounting Only

90° PCB Mounting – 4 Row



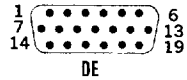


Part Number by Shell Size	A ±.015 (0.38)	B ±.010 (0.25)	C Max.
2DD100SBRP	2.635 (66.93)	2.406 (61.11)	.790 (20.07)

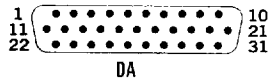
Contact Arrangements – Page 281

Contact Arrangements

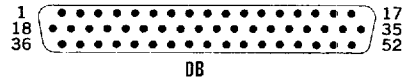
All views are pin front face. Use reverse order for socket side.



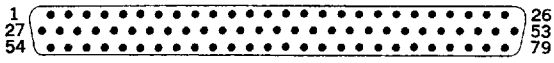
DE
19 Contacts



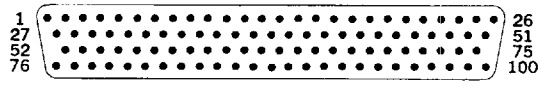
DA
31 Contacts



DB
52 Contacts



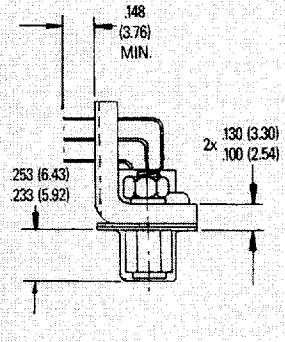
DC
79 Contacts

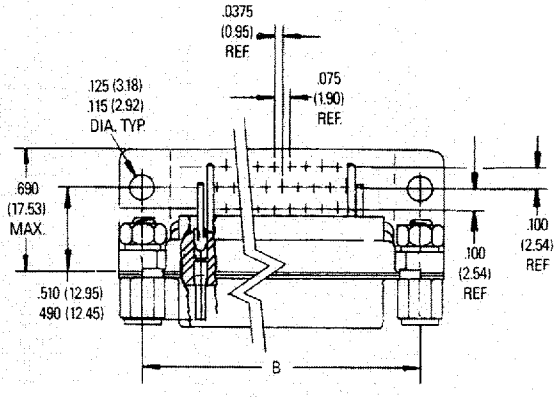


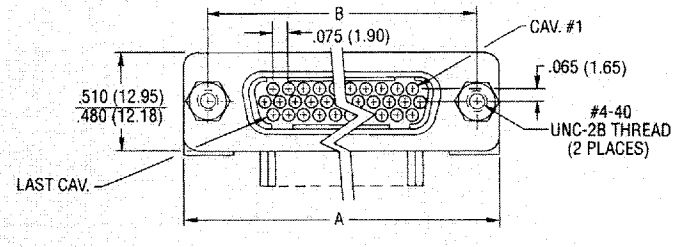
DD
100 Contacts

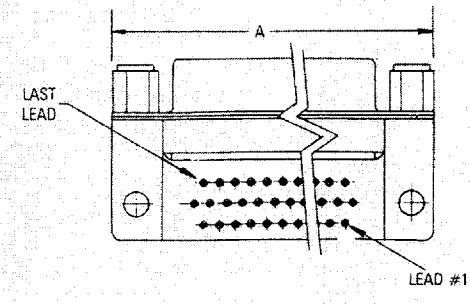
Cavity identification numbers are shown for reference only and do not appear on insulator front face. However they do appear on rear of insulator.

90° PCB Mounting – 3 Row





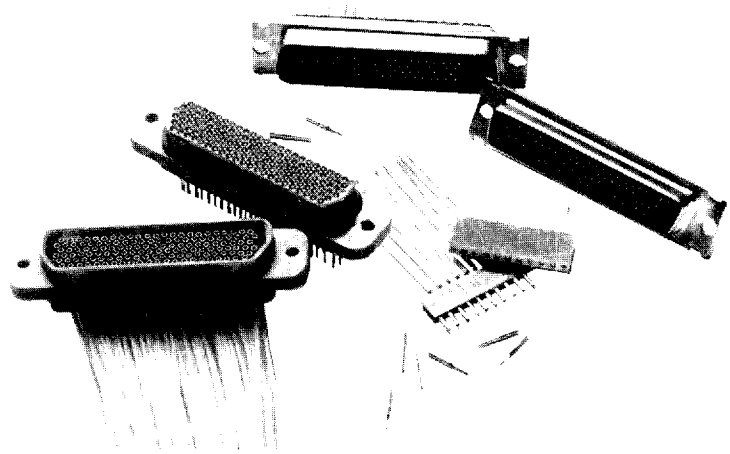




PCB Termination Leads
(all contact arrangements)
.024 (6.10) to .028 (7.11).

Suggested finished PC hole
Size .033 (8.38) ± .003 (0.08)

Part Number by Shell Size	A ±.015 (0.38)	B ±.010 (0.25)	C Max.
2DE19SBRP	1.215 (30.86)	.984 (24.99)	.690 (17.53)
2DA31SBRP	1.540 (39.12)	1.312 (33.32)	.690 (17.53)
2DB52SBRP	2.090 (53.09)	1.852 (47.04)	.690 (17.53)
2DC79SBRP	2.730 (69.34)	2.500 (63.50)	.690 (17.53)



ITT Cannon Centi connectors are especially suitable for commercial applications such as computers, instrumentation, model airplane R/C equipment, calculators, communications and audio equipment. They are available in D subminiature size metal shell rectangular, plastic shell rectangular and strip configurations.

All Centi connectors use the reliable twist pin contact design in a 5 amp version terminated on .075 (1.91) and .100 (2.54) centers. This larger contact is crimp removable, so Centi Series connectors are available in connector kits and as bulk parts for customer assembly. Standard crimp and assembly tools are available.

The twist pin contact is recessed within the insulator housing while the rugged cylindrical socket is exposed. When the connector halves are mated, the chamfered sockets guide the pins into positive alignment. The Centipin™ contact, now under compression, forms a multi-point contact with the Centisocket™ to provide a high degree of reliability.

Standard Data

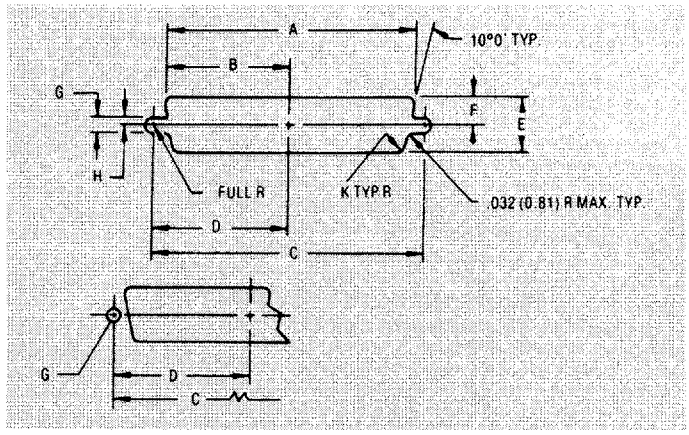
- Contact rating: 5 amps max. except BR Series (2 amps max.)
- Minimum contact centers: 0.075 (1.91).
- Wire sizes: #22 thru #26 AWG, stranded or solid.
- Contact termination: Multiple indent crimp.
- Contact retention: Crimp snap-in/removable.
- Contact materials and finish: Copper alloy, gold-plated per MIL-G-45204, Type II, Class 0, over copper flash.
- Mating/unmating force: 12 oz. per contact, max.

Performance Specifications

The table below summarizes the results of key tests performed in accordance with MIL-STD-202, where specified. Data is applicable to standard connectors with standard terminations. Variations may affect this data, so please consult the factory for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	Method 301: 1,000 VAC at sea level 300 VAC at 70,000' altitude	 No breakdown No breakdown
Insulation Resistance	Method 302, Condition A	5,000 megohms minimum
Thermal Shock	Method 107, Condition A: +55°C to +85°C	No physical damage
Physical Shock	Method 213, Condition I: 100 G's, 3 axes, 6 millisecond duration sawtooth pulse	No physical damage No loss of continuity $>1\mu$sec
Vibration	Method 204, Condition B: 15 G's, 10-2,000 Hz, 12 hours	No physical damage No loss of continuity $>1\mu$sec
Durability	500 cycles of mating and unmating, 500 CPH max.	No mechanical or electrical defects
Moisture Resistance	Method 106, Omit 7a and 7b	Insulation resistance >100 megohms
Salt Spray	Method 101, Condition B: 48 hours	Shall be capable of mating and unmating, and meet contact resistance requirements
Contact Resistance	Method 307: At 5 amps	 9 milliohms maximum
Contact Retention	—	4 lb. minimum axial load

Panel Cutouts



Conn.	Mtg. Method	A ±.005 (0.13)	B ±.005 (0.13)	C ±.005 (0.13)	D ±.005 (0.13)	E ±.005 (0.13)	F ±.005 (0.13)	G ±.002 (0.05)	H ±.002 (0.05)	K ±.005 (0.13)
2DE	Front	.874 (22.20)	.437 (11.10)	.984 (24.99)	.492 (12.50)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	.806 (20.47)	.403 (10.24)	.984 (24.99)	.492 (12.50)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DA	Front	1.202 (30.53)	.601 (15.26)	1.312 (33.32)	.656 (16.66)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	1.134 (28.80)	.567 (14.40)	1.312 (33.32)	.656 (16.66)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DB	Front	1.743 (44.27)	.872 (22.15)	1.852 (47.04)	.926 (23.52)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	1.674 (42.52)	.837 (21.26)	1.852 (47.04)	.926 (23.52)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DC	Front	2.391 (60.73)	1.196 (30.38)	2.500 (63.50)	1.250 (31.75)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	2.326 (59.08)	1.163 (29.54)	2.500 (63.50)	1.250 (31.75)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DD	Front	2.297 (58.34)	1.149 (29.18)	2.406 (61.11)	1.203 (30.56)	.623 (15.82)	.312 (7.92)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	2.218 (56.34)	1.109 (28.17)	2.406 (61.11)	1.203 (30.56)	.555 (14.10)	.278 (7.06)	.120 (3.05)	.060 (1.52)	.132 (3.35)

For contact part numbers, termination tooling and assembly see pages 288-290.

Panel Mounting